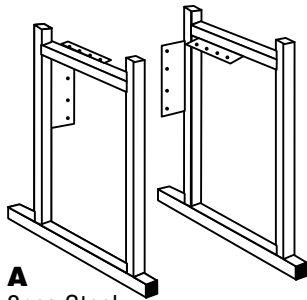




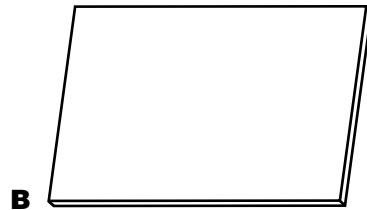
WorkMaster™ & WorkMaster Jr.™ Assembly Instructions

Tools required: Phillips screwdriver and drill with 1/8" drill bit (not included).

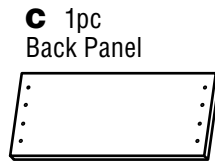
Parts Included:



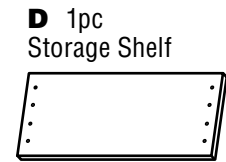
A
2pcs Steel
Leg Frame,
Left & Right



B
1pc Tabletop
(shipped in
separate box)

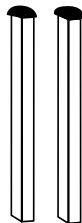


C 1pc
Back Panel

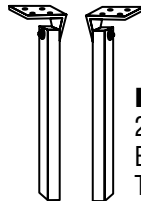


D 1pc
Storage Shelf

Please Note: Back Panel and Storage Shelf are identical and interchangeable



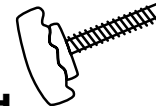
E
2pcs Rear
Extension
Tubes



F
2pcs Front
Extension
Tubes



G
4pcs
Floor
Glides



H
4pcs Height
Adjustment
Knobs



J
24pcs
#10 x 5/8"
Wood Screws

To Assemble: Unpack and inspect contents to confirm you have all parts listed above.

- 1** Fasten floor glides (**G**) into bottom of leg frames (**A**) at each end as shown in *Figure 1*.
- 2** Place back panel (**C**) on a bench or table at least 20" high with ends hanging over the edge.
- 3** Hang left leg frame on top of back panel as shown in *Figure 1*. Make sure ends of back panel are snug against steel leg frames and holes are aligned in steel flange with pre-drilled holes in back panel. Attach using four 5/8" wood screws (**J**). Repeat step for right leg frame.

Figure 2

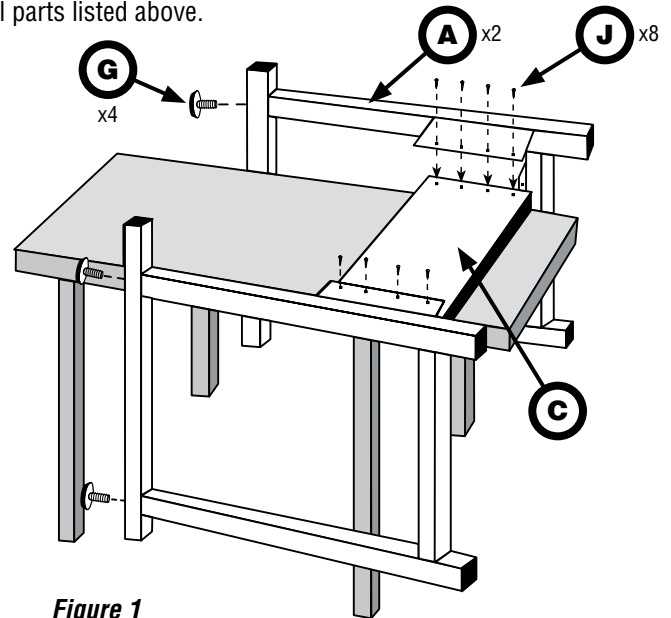
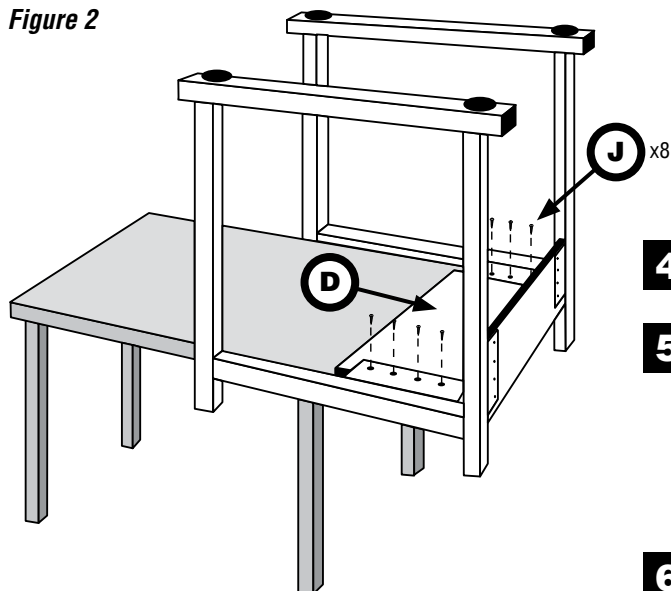


Figure 1

- 4** Carefully remove base assembly from table/bench and place upright on floor.
- 5** Place storage shelf (**D**) with predrilled holes facing up on the bench/table with ends hanging over edge. Lift base assembly carefully (may require two people) and set upside down on top of shelf. Balance with care. Align holes in steel flange with predrilled holes in shelf and insert 5/8" wood screws, making sure ends of shelf are snug against steel leg frames (see *Figure 2*). Tighten securely, but use care not to overtighten and strip.
- 6** Remove base assembly carefully from table/bench and place upright on floor.

7 Insert two rear extension tubes (E) at rear of frame as shown in *Figure 3*. Curved black caps on tubes should be set into frame so inclines face front and back of frame. Carefully insert two front extension tubes (F) with attached brackets facing out. All four extension legs should be at their lowest position and locked with four height adjustment knobs (H). Set base aside.

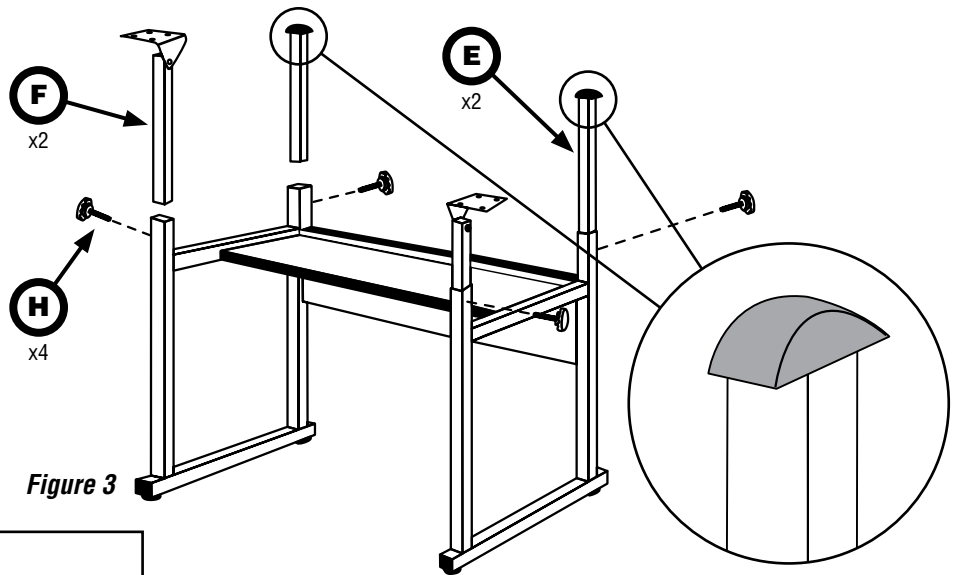


Figure 3

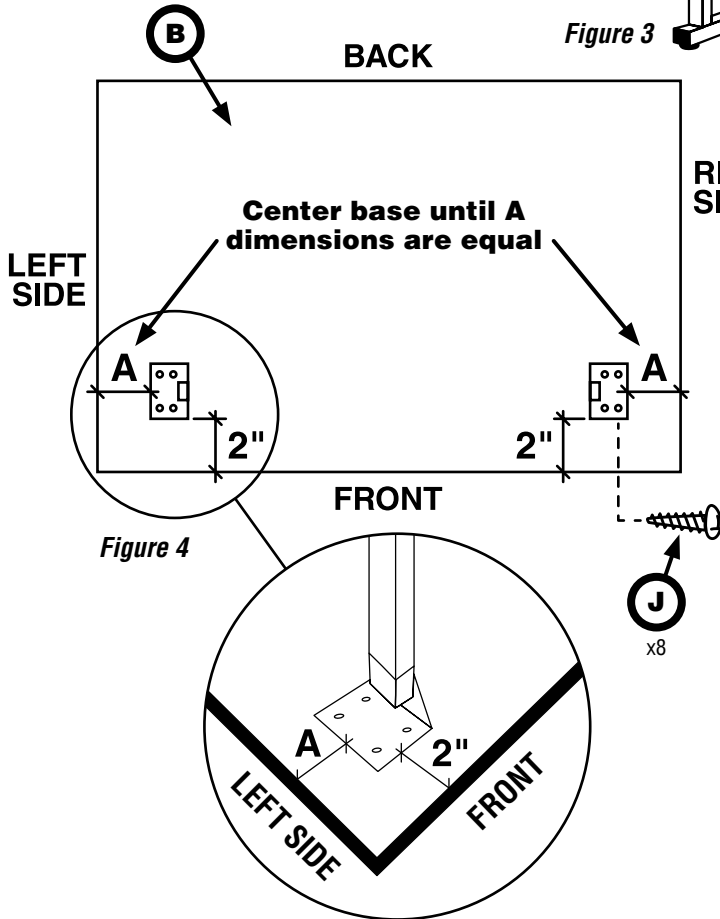


Figure 4

8 Place tabletop (B) with preferred side facing down on carpeted or protected floor. Place assembled base upside down on tabletop. Position the base so mounting brackets on front extension tubes are 2" from the top of the board (see *Figure 4*). Center the base horizontally across the board to determine final placement (distance A will be equal on left and right sides of front extension tubes, see *Figure 4*). Using a 1/8" drill bit, gently drill 1/4" deep holes where marked after measuring. Fasten all 5/8" wood screws and tighten securely. Use care not to overtighten and strip.

TIP Wrap masking tape 1/4" from drill bit end to determine drilling depth. Take care to drill only 1/4" deep to avoid drilling through tabletop surface.

9 Carefully return table assembly to the upright position. Adjust tabletop to desired height using height adjustment knobs.

You're finished and your table is ready to use (see *Figure 5*).

WORKMASTER MODELS:

WM48-3-XB
WM48-4-XB
WM60-3-XB
WM60-4-XB
WM72-3-XB
WM72-4-XB

WORKMASTER JR. MODELS:

WMJ-3-XB
WMJ-4-XB
WMJ48-3-XB
WMJ48-4-XB
WMJ-3-WBR
WMJ-4-WBR
WMJ-3-XBR
WMJ-4-XBR

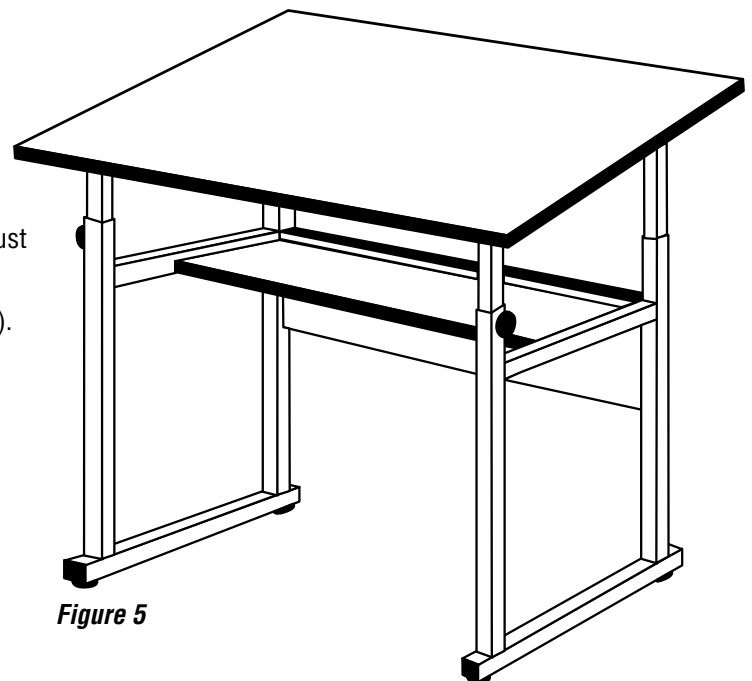


Figure 5

