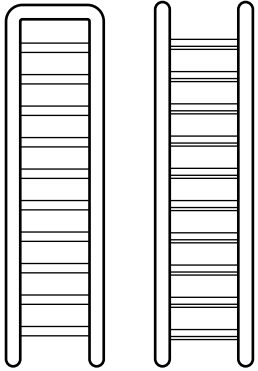


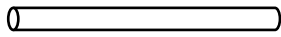
**Tools Required:** Hex wrench (included)

**Parts Included:**

**A** (2) Frame



**C** (6) Crossbar  
(2) Long, (4) Short



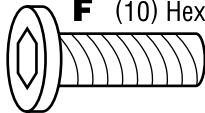
**D** (12) Crossbar Spacer



**E** (2) Center Frame Spacer

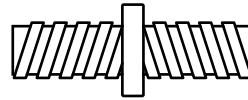


**F** (10) Hex Screw

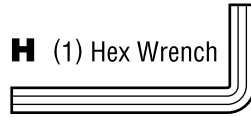


**B** (1) Center Frame

**G** (2) Double-Ended Screw



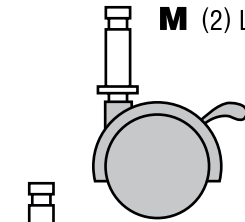
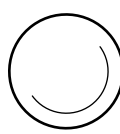
**H** (1) Hex Wrench



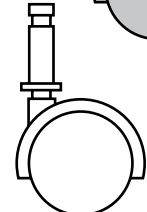
**J** (20) Knob Screw



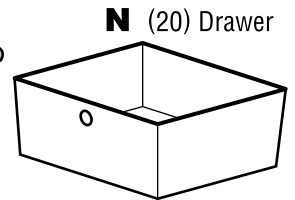
**K** (20) Knob



**M** (2) Locking Caster

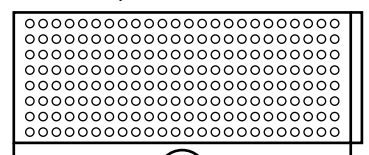


**L** (4) Caster



**N** (20) Drawer

**O** (1) Top Plate



**To Assemble:**

**1** Attach two long crossbars to top of frame (**A**) and two short crossbars (**C**) to bottom of frame using four crossbar spacers (**D**) and four hex screws (**F**). Make sure crossbars are attached to the side of frame with drawer rails. Make sure curved side of spacers face the frame. Do not tighten screws fully yet.

Attach center frame (**B**) to middle of long crossbars (**C**) using two center frame spacers (**E**) and two hex screws. Make sure curved side of spacers face the crossbar.

Screw one end of double-ended screw (**G**) with crossbar spacer (**D**) into short crossbar as shown in inset. Insert other end of screw through hole in Center Frame (**B**), and attach to second washer and crossbar.

Attach remaining frame to four crossbars using four crossbar spacers and four hex screws. Make sure drawer rails face in.

**2** Snap locking casters (**M**) into front corners of frame. Snap non-locking casters (**L**) into remaining four frame legs.

**3** Attach 20 knobs (**K**) to 20 drawers (**O**) with 20 knob screws (**J**). Insert drawers into rails.

**4** Snap on top plate (**O**) and adjust frame to make sure it is square. Fully tighten all 10 hex screws, alternating from side to side to assure the frame remains square.

